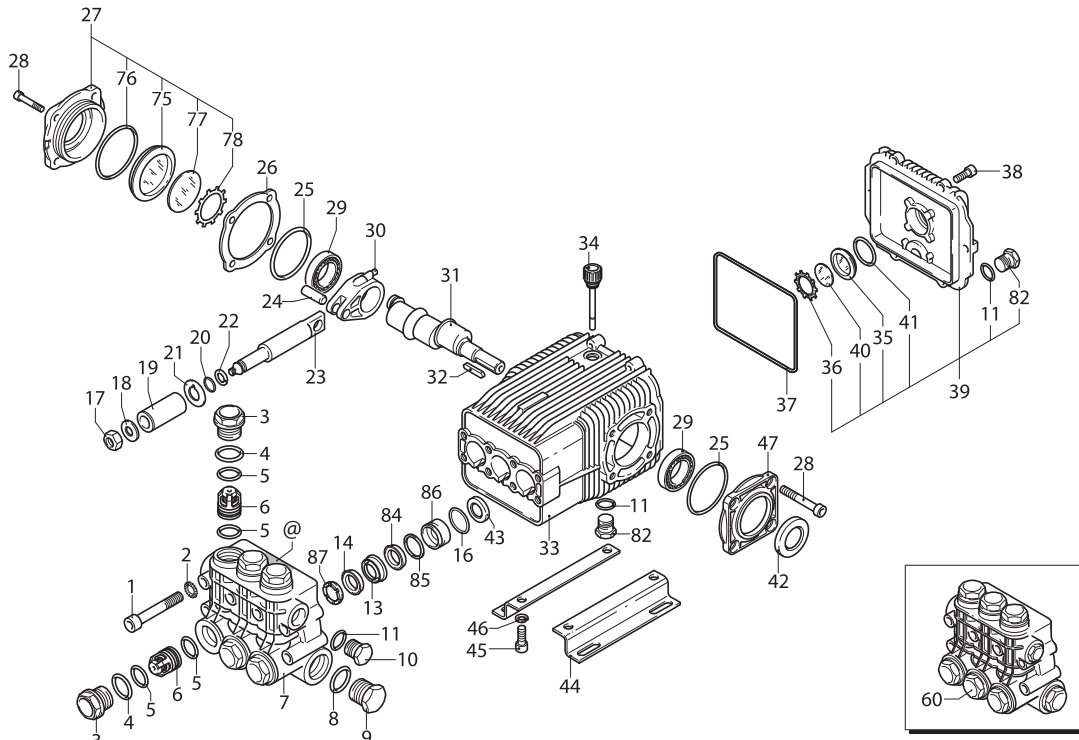
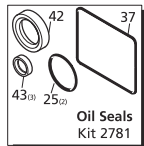
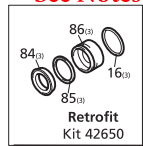




Repair Kits

****See Notes**

Special Parts / Kits

Code	Description	Qty
2036	Viton water seals ø28	1
42699	Viton retrofit	1
2748	Rail kit 1-1/4" - 2 Rails - 4 Bolts - 4 Washers	1

Pos	Code	Description	Qty	Pos	Code	Description	Qty	Legend			
1	1940260	Head bolt M10x80	(442 in/lbs) 8	31	1940980	Crankshaft 24mm	1	ø 28	ø 28	ø 28	ø 28
2	650530	Washer	8	31	1940170	Crankshaft 24mm	1	For ○	For ■	For □	For ●
3	1940140	Valve cap	(602 in/lbs) 6	31	1940160	Crankshaft 24mm	1	XWT21.28			
3	1941970	Valve cap 1/4" threaded	(602 in/lbs) 1	32	650250	Key	1				
4	1940150	Back-up ring	6	33	1941330	Pump housing	1	XWF26.06	XWF30.10	XWF26.17	XWF36.17
5	1140450	O-Ring ø220.24x2.62	12	34	1140370	Vented oil cap	1	XWF26.09	XWF30.18		
6	1949050	Complete valve	1	35	1260250	Oil sight glass	1	XWF26.12	XWF30.20		
7	1941550	Pump head	1	36	1260430	Snap ring	1	XWF26.15			
8	550350	O-Ring ø23.81x2.62	1	37	1940410	O-Ring ø132x3	1	XWF26.20			
9	1140300	Plug 3/4" G	1	38	1200430	Screw M6x16	(89 in/lbs) 6		XWL42.05		
10	1980740	Plug 3/8" G	1	39	1949010	Rear cover	1		XWL42.07		
11	740290	O-Ring ø14x1.78	3	40	1780690	Contrast disc	1		XWL42.10		
12	1941570	Head ring	3	41	1140450	O-Ring ø20.24x2.62	1		XWL42.15		
13	1140280	Front plunger guide	3	42	820680	Oil seal	1		XWLA13G15		
14	820630	High & Low pressure packing	3	43	1940560	Oil seal	3				
15	1942260	Rear plunger guide	3	44	1940370	Rail 1-1/4"	2				
16	1140490	O-Ring ø37.82x1.78	(106 in/lbs) 3	45	1940380	Bolt	4				
17	1940570	Nut	3	46	200231	Washer	4				
18	1940580	Washer - Copper	3	47	1941240	Open bearing support	1				
19	1140190	Piston	3	60	1949205	Complete pump head	1				
20	880840	O-Ring ø9.25x1.78	3	75	1941270	Oil sight glass	1				
21	1140160	Slinger	3	76	100410	O-Ring ø34.6x2.62	1				
22	1940120	Ring	3	77	1941260	Contrast disc	1				
23	1940070	Piston rod	3	78	1941290	Seal	1				
24	1940060	Connecting rod pin	3	82	1980740	Plug 3/8" G	(177 in/lbs) 2				
25	1941380	O-Ring ø66.34x2.62	2	84	2520360	High pressure seal	3				
26	1941390	Shim 0.05 mm	1-3	84	2520361	Gasket	3				
26	1941400	Shim 0.10 mm	1-3	85	2520230	Ring	3				
26	1941410	Shim 0.19 mm	1-3	86	1942260	Piston guide	3				
26	1941420	Shim 0.25 mm	1-3	87	1941570	Ring	3				
27	1949011	Side cover w/sight glass	1								
28	850370	Bolt M8x16	(217 in/lbs) 8		AR64516	Oil	2				
29	1140410	Bearing	2								
30	1940051	Con-rod Aluminum	(89 in/lbs) 3								
30	2520370	Con-rod Bronze	(89 in/lbs) 3								

****Retrofit Kit 42650 is not relevant for use on CNC pumps being converted back to AR's factory piston guides and seals. This is a kit specific only to certain older versions of the XW series pumps directly from Annovi Reverberi.**